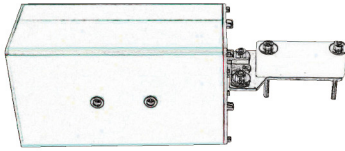


SPM-L USER MANUAL

PACKING LIST

MAIN COMPONENTS



Spanking Machine{(10)} × 1

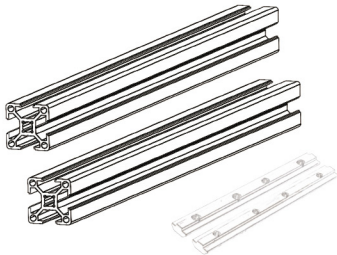


AC Power Adapter{(14)} & Cable{(15)} × 1

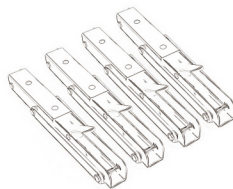


Remote Control{(16)} × 1

STRUCTURAL PARTS



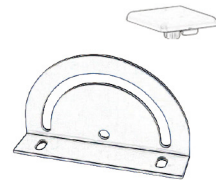
Aluminum Alloy Profile{(6)} × 2
T-Slot Connecting Strip{(7)} × 2



Folding Rack{(5)} × 4



Suction Cup{(1)} × 4



180-Degree Connector{(12)} × 1
Aluminum Profile End Cap{(13)} × 1

HARDWARE



3030 T-Slot Sliding Nut (M5 Thread){(4)} × 10 (+1 spare)



M5 × 10 mm Hex Socket Button Head Screw{(3)} × 10 (+1 spare)



M5 × 14 mm Hex Socket Button Head Screw{(11)} × 2 (+1 spare)



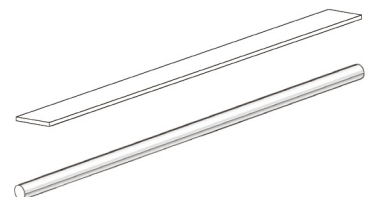
M6 Flat Point Socket Set Screws{(8)} × 8



M6 Hex Nut{(2)} × 4 (+1 spare)



M5 Flat Washer{(9)} × 4 (+1 spare)



Flat Whip{(17)} × 1

Round Whip{(18)} × 1

TOOLS



4 mm Ball-End Hex Key {(19)} × 1

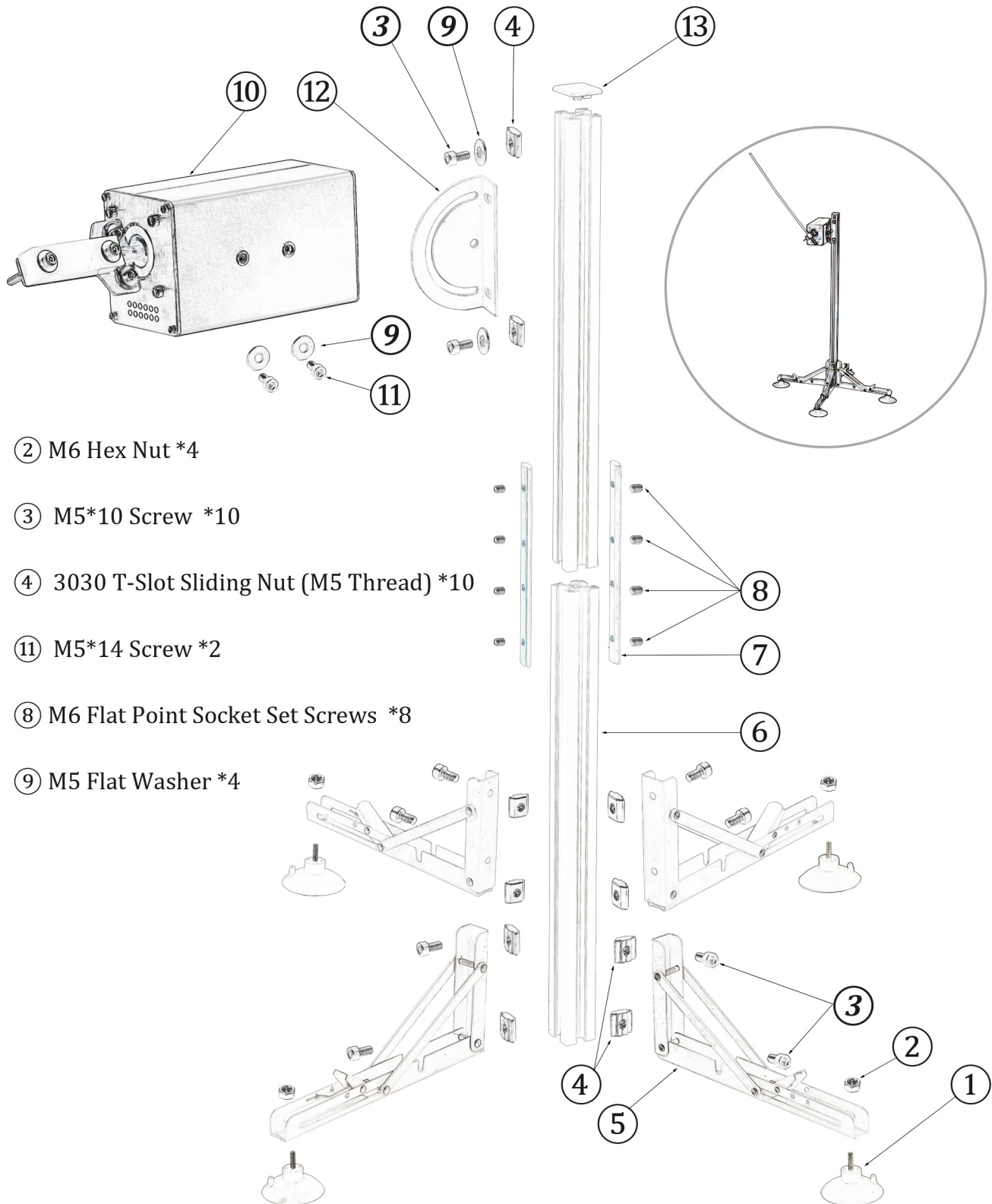


3 mm Ball-End Hex Key {(20)} × 1

Please check all components after opening the package.
If any parts are missing or damaged, contact the seller before installation.

EXPLODED VIEW

Exploded view of main components and structure of SPM-L



INSTALLATION STEPS

BASE INSTALLATION

TOOLS REQUIRED


4mm Hex Key{19}


3 mm Hex Key{20}

⚠ SAFETY NOTICE

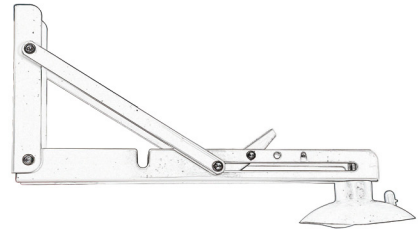
- Disconnect power before installation.
- Do not touch moving parts.
- Ensure all screws are securely tightened.
- Keep hands and body away from the whip.

● Step 1

Install the suction cups{125}



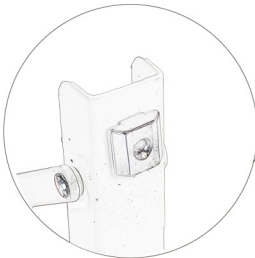
Install the suction cups① onto the base and tighten the M6 hex nuts② securely.



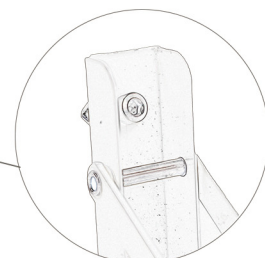
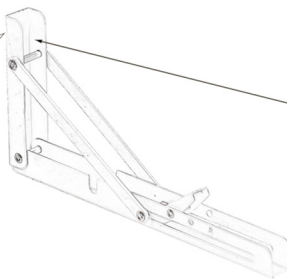
● Step 2

Pre-install the T-slot sliding nuts {345}

1.Insert the M5 hex socket button head screws into the mounting holes as shown.③



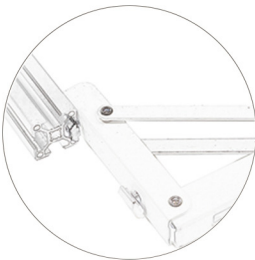
2.Install the T-slot sliding nuts.④



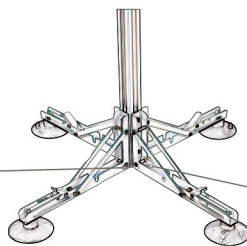
□ Use a 4 mm hex key.

● Step 3

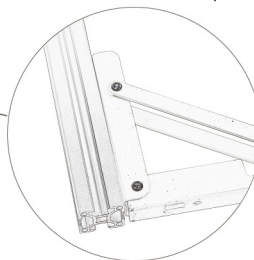
Attach the folding rack to the column{3456}



1.Align the T-slot sliding nuts on the folding rack with the grooves of the aluminum profile.



2.Slide them to the correct position (flush with the bottom).



3.Tighten the screws. Repeat the same steps to install the remaining three folding racks and complete the base assembly.

□ Use a 4 mm hex key.

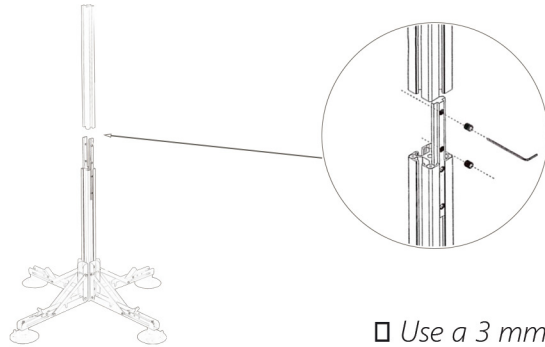
INSTALLATION STEPS

MAIN STRUCTURE ASSEMBLY

● Step 4

Install and connect the aluminum profile columns{⑥⑦}

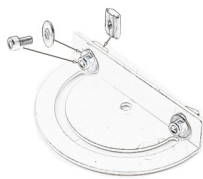
Align the aluminum profile⑥ columns and connect them using the provided screws⑧ and T-slot sliding nuts⑦. Tighten all screws securely using a hex key⑳.



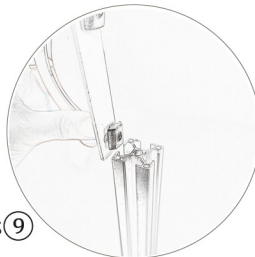
□ Use a 3 mm hex key.

● Step 5

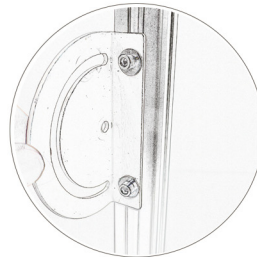
Install the 180-degree connector{③④⑤⑥⑦⑫}



Insert the M5 screws③ through the washers⑨ and into the 180-degree connector⑫. Attach the T-slot sliding nuts ④ and engage them lightly (do not tighten yet).



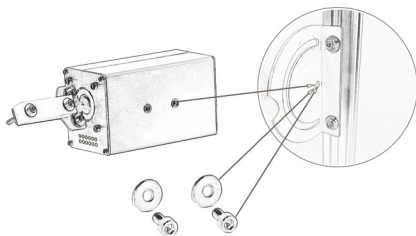
Slide the T-slot sliding nuts⑦ of the 180-degree connector⑫ along the grooves of the aluminum profile ⑥ column to the correct position. Then tighten the screws ③ securely.



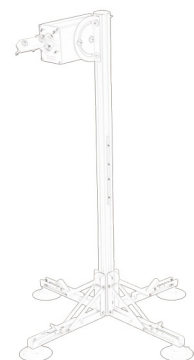
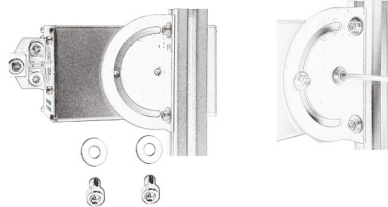
□ Use a 4 mm hex key.

● Step 6

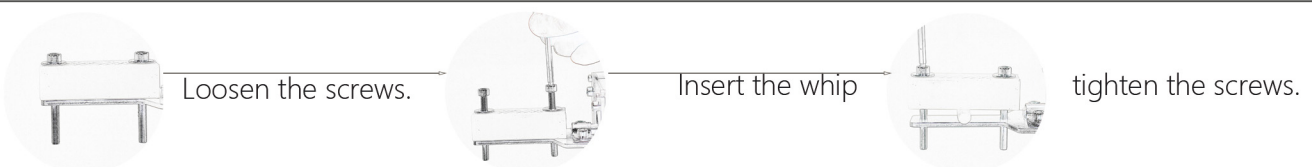
Attach the folding rack to the column{⑩⑨⑪}



Mount the spanking machine onto the connecting plate on the bracket. Adjust it to the desired angle and tighten the screws securely.



□ Use a 4 mm hex key.

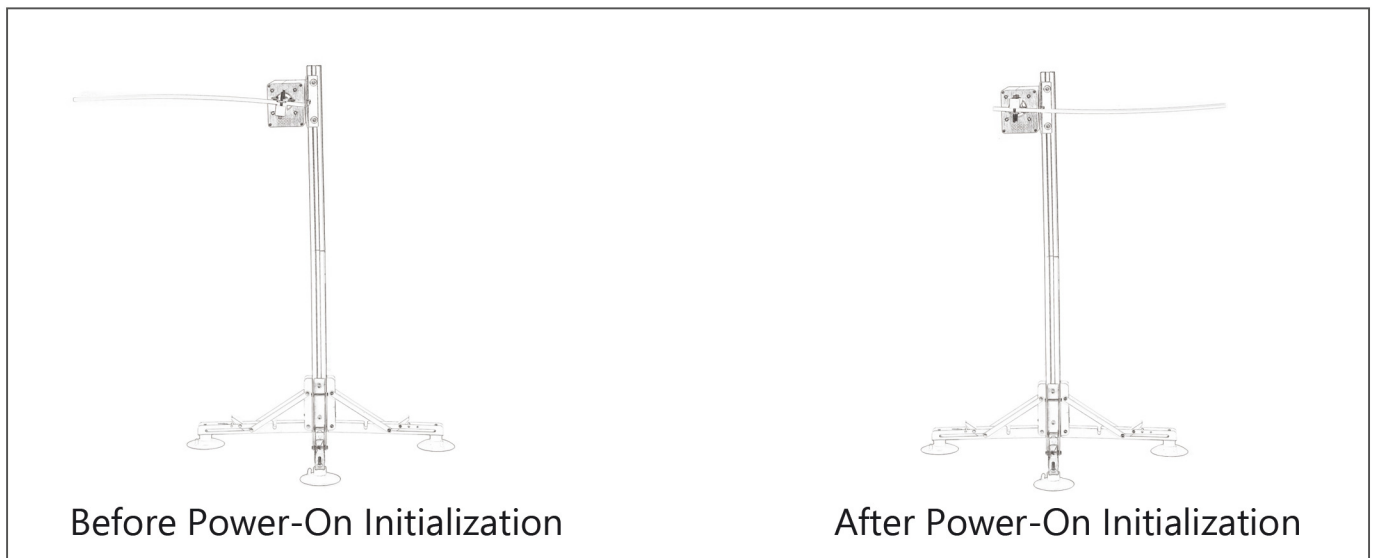


INITIAL SETUP & SAFETY

Initial power-on and whip orientation

SAFETY NOTICE / BEFORE POWERING ON

- Place the machine in an open and stable area.
- Do not place the base on an inclined or unstable surface.
- Make sure there are no obstacles within the rotation range of the whip.
- Keep hands, hair, and body away from moving parts.



INITIAL POWER-ON

1. After all mechanical components are installed, place the machine in an open area.
2. Connect the power supply and turn on the power.
3. Observe the initial rotation direction of the whip.
4. Turn off the power supply.
5. Move the machine to the target position.
6. Adjust the whip angle and rotate the whip to the intended striking direction.
Make sure there are no obstacles within the 180-degree rotation range.
7. Reconnect the power supply. The machine will automatically perform a 180-degree reverse rotation for initialization.
8. The system will then enter standby mode and is ready to receive commands from the remote control.
9. After a spanking command is received from the remote control, the whip will automatically rotate from the standby position back to the preset striking direction.

OPERATION GUIDE

Remote Control Operation & Working Modes

SYSTEM OVERVIEW

The SPM-L intelligent spanking machine offers multiple operating modes, allowing you to control striking speed, rhythm, count, and randomness.

The system supports:

- Fixed speed operation
- Random striking mode
- Adjustable delay
- Adjustable strike count
- Timer operation

After power-on initialization, the system enters standby mode and is ready to receive commands from the remote control.

Basic Operation

Fixed Speed /Random Operation	Random Force Limiting Mode
1. Select mode → Press keys 7–16 or key 17 2. Adjust delay → Use keys 1–2 3. Set count / timer → Use keys 3–4 4. Press Key 5 to start 5. Press Key 5 again to stop	1. Press Key 18 (Cycle L5–L0). 2. Operation: Key 17 (Random) + Key 18 (Force) + Key 5 (Start).

BASIC CONTROL KEYS

Key	Function	Description
1	Delay +	Increase interval between strikes
2	Delay –	Decrease interval between strikes
3	Timer +	Increase running time by 1 minute (max 10 min)
4	Count +50	Increase target strikes by 50 (max 500)
5	Start / Stop	Start or stop operation, All modes: Press 5 to stop
6	Count +1	Increase target strikes by 1 (max 50)

MODE SELECTION KEYS

Key	Function	Description
7-16	Fixed Speed Mode	Level 1 (Slowest)-Level 10 (Fastest)
17	Random Mode	Random speed and delay
18	Force Limit	Adjust force limiting level

WORKING MODES & REMOTE OPERATION

Count Mode · Timer Mode · Load Limitation

COUNT MODE (Strike Count Control)

1. Press Key 4 (+50 per press). Operation: Key 7(7-16,Speed) + Key 4 (Count) + Key 5 (Start).
2. Press Key 6 (+1 per press). Operation: Key 7(7-16,Speed) + Key 4 (Count) + Key 5 (Start).
3. The system stops automatically when the target count is reached

TIMER MODE (Time Control)

1. Press Key 3 (+1 minute per press). Operation: Key 7 (7-16, Speed) + Key 3 (Time) + Key 5 (Start).
2. The system stops automatically when the set time is reached

ACCESSORY LOAD LIMITATION

The whip assembly is rated for limited accessory loads only.

- Maximum rigid tool mass: 120 g
- Maximum soft tool mass: 250 g

Operating beyond these limits may result in loss of control, excessive stress on the motor system, or permanent mechanical failure.



During operation, keep hands, hair, and loose clothing away from moving parts.

Do not forcibly stop the whip while it is in motion.

SPECIFICATIONS & DISCLAIMER

Technical Specifications, Warranty & Safety Information

SPECIFICATIONS

1. Product Name: Intelligent Spanking Machine
2. Model: SPM-L
3. Power Supply: External AC power adapter
4. Input Voltage: AC 100–240V, 50/60Hz
5. Output Voltage: DC 24V5a
6. Rated Power: 120W
7. Control Method: Remote control
8. Working Modes: Fixed speed mode, Random mode
9. Main Materials: Aluminum alloy, steel, ABS
10. Overall Height: 830mm/32.68 inch
11. Base Diameter: 520mm/20.47 inch
12. Net Weight: 4.6 kg
13. Operating Environment: Indoor use only
14. Recommended Temperature: 5°C – 40°C
15. Recommended Humidity: ≤ 80% RH (non-condensing)

MAINTENANCE & STORAGE

- Disconnect the power supply before cleaning or maintenance.
- Wipe the surface with a soft, dry cloth.
- Do not use corrosive liquids or solvents.
- Store the machine in a dry, well-ventilated place.
- Keep away from direct sunlight, heat, and moisture.
- If the machine will not be used for a long period, disconnect the power supply.

DISCLAIMER

- This product is intended for adult use only.
- The manufacturer shall not be liable for any damage, injury, or loss caused by improper installation, misuse, unauthorized modification, or operation not in accordance with this manual.
- Do not disassemble or modify the machine without authorization.
- Any damage caused by unauthorized disassembly will void the warranty.
- The manufacturer reserves the right to improve or modify the product design without prior notice.